

UNIT- V DRUG STABILITY

Points to be covered in this topic

REACTION KINETICS

DETERMINATION OF ORDER

DRUG STABILITY

STABILIZATION OF MEDICINAL AGENTS
AGAINST COMMON REACTIONS LIKE
HYDROLYSIS AND OXIDATION

ACCELERATED STABILITY TESTING IN
EXPIRATION DATING OF PHARMACEUTICAL
DOSAGE FORMS



REACTION KINETICS

- Reaction kinetics is also known as **chemical kinetics**.
- It includes the study of the **speed or rate** of chemical processes that occur during **chemical reactions**.
- Many properties such as the order of a **chemical reaction**, the rate of reaction or the **concentration of the components** can be easily calculated from the study of **chemical kinetics**.
- Rate of reaction is the speed at which **chemical reaction** takes place and it is measured by **change in concentration (dc)** with respect to time (dt).
- It is expressed as

$$\text{Rate of reaction} = \pm \frac{dc}{dt}$$

➤ APPLICATION IN PHARMACY

❖ DRUG STABILITY

- Chemical kinetics provide the basis to **predict drug stability**.
- The **extent of inactivation** of drug due to various **environmental adverse conditions** can be understood from the drug stability studies.

❖ DISSOLUTION

- Normally, the drug is expected to **release** from the **solid dosage forms** and immediately go into **molecular solution**.

❖ PHARMACOKINETICS

- It involves the study of the **transport of the drugs** from the site of application to blood, from **blood to tissue** spaces and **other body parts** and finally its **removal from the body**.

❖ DRUG ACTION

- The interactions of drugs with **biomembranes or receptors** are being interpreted using kinetic models.
- Such models **provide information** regarding the quantitative differences in the drug action of **different drugs** of the same **therapeutic category**.

➤ ZERO ORDER REACTION

- When **rate is independent** of the reactant concentration, then it is called **zero order reaction**.

- Suppose



$$\text{Rate} = k [A]^x$$

As this is zero order reaction, $x = 0$

Therefore **rate = k**

$$\text{Rate} = -\frac{dA}{dt}$$

- Equate both above equations so

$$-\frac{dA}{dt} = k$$

- Where $\frac{dA}{dt}$ = **change in concentration** with respect to time negative (-) sign indicates decrease in **concentration** **k** is specific rate **constant for zero order**.

✓ Derivation

- The rate of a **zero order reaction** is expressed by $-\frac{dA}{dt} = k$

- Or $-dA = kdt$

- On integrate the **equation**

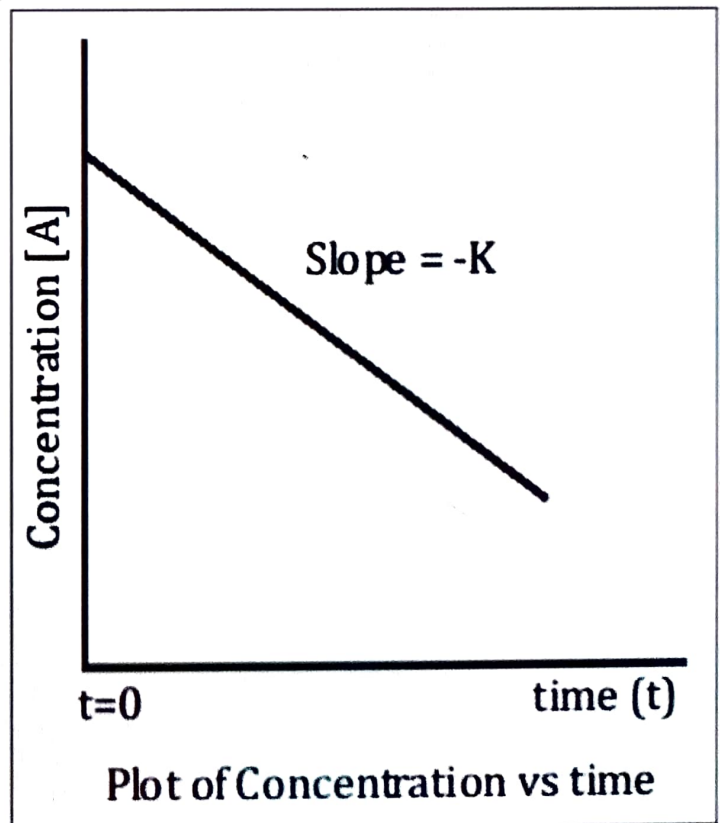
$$= - \int_{A_0}^{A_T} dA = k \int_0^t dt$$

$$= - \frac{A_1}{A_0} [A] = k \frac{t}{0} [t]$$

$$= A_0 - A_1 = k (t - 0)$$

$$= A_0 - A_T = kt$$

$$\text{or } k = \frac{A_0 - A_T}{t}$$



❖ HALF LIFE ($t_{1/2}$)

- It is the **time required** to reduce initial concentration of the reactant to **become half** of its value during the **progress of the reaction**.
- Initial concentration = A_0
- Final concentration = $A_{0/2}$
- By putting these values in eq.

$$k t_{1/2} = A_0 - A_{0/2}$$

$$k t_{1/2} = A_{0/2}$$

$$t_{1/2} = \frac{A_{0/2}}{k}$$

- According to this equation, **half life** is **directly proportional** to the **initial concentration** of reactant.

❖ SHELF LIFE

- It is the **time required** for **reactant concentration** to decrease to 90% of the **initial concentration**.

$$A_t = 0.9A_0$$

- By putting these values in eq.

$$t_{0.9} = \frac{A_0 - 0.9A_0}{k}$$

$$t_{0.9} = \frac{0.1A_0}{k}$$

➤ PSEUDO - ZERO ORDER REACTION

- Many drugs in certain dosage form such as **suspension**, decompose according to **pseudo zero order rate**.
- In **suspension drug** in **solution decompose** more of it from the **suspended particles** goes into the solution so that the concentration in **solution remain constant**.
- Once all **suspended particles** is goes into the solution, the system converts into **first order reaction**.
- In this situation the **rate equation** can be written as

$$-\frac{d[A]}{dt} = k_1 [A]$$

• **Where**

- **[A]** is concentration of **undecomposed drug** at **time t**
- **kt** is **first order rate** constant
- When **[A]** is maintained constant then rate equation changes to $-\frac{d[A]}{dt} = k_1 \times \text{constant} = k_0$
- The term constant is the solubility of drug.

➤ **FIRST ORDER REACTION**

- A **reaction** is to be considered as **first order reaction** when rate of reaction depends on the **first power of concentration** of single reactant.
- let us consider



Rate = k [A]¹

Rate = $-\frac{d[A]}{dt}$

- Equate both above equations, we get

$k[A] = -\frac{d[A]}{dt}$

$k dt = -\frac{d[A]}{[A]}$

- Integrating the above equation

$$\Rightarrow k \int_0^t dt = - \int_{A_0}^{A_t} \frac{dA}{A}$$

$$\Rightarrow k \int_0^t [t] = - \int_{A_0}^{A_t} [\log_e A]$$

$$\Rightarrow kt = [\log_e A_t - \log A_0]$$

$$\Rightarrow kt = - \left[\log \frac{A_t}{A_0} \right]$$

As we know

$$\log x^n = n \log x$$

$$\text{So, } kt = \log \left[\frac{A_0}{A_t} \right]$$

$$= kt = 2.303 \log_{10} \left[\frac{A_0}{A_t} \right]$$

Or

$$\text{or } k = \frac{2.303}{t} \log \left[\frac{A_0}{A_t} \right]$$

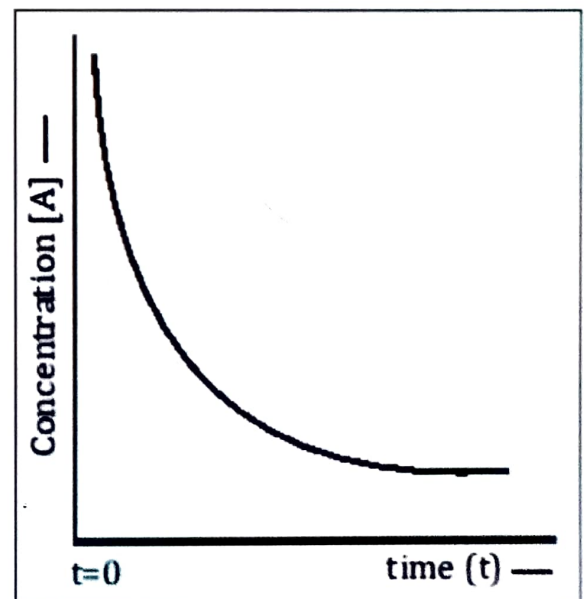
- This equation is integrated rate law equation in exponential form, the equation becomes

$$kt = \log_e \frac{A_0}{A_t}$$

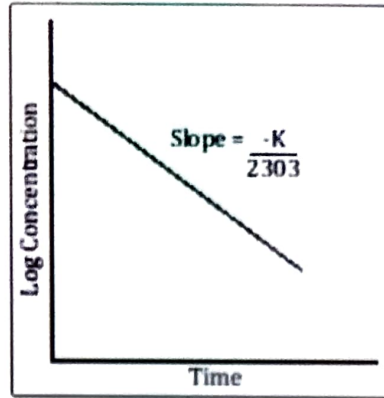
$$\Rightarrow e^{kt} = \frac{A_0}{A_t}$$

$$\text{or } A_t = A_0 e^{-kt}$$

- For **first order equation**, when we **plot concentration** against time, a curve is obtained



- The **curve shows** that concentration **decrease exponentially** with time.
- If **log concentration** is plotted against time, the **straight line** with slope equal to $-\frac{K}{2.303}$ is obtained.



- The equation can be written as

$$k = \frac{2.303}{t} \log \frac{a}{a-x}$$

✓ Where

- **a** is **initial concentration** and equals to A_0
- **X** is **decrease in concentration** with time
- **a - x** is the concentration remained at **time t and equals to A_t**
- The unit of **k** for **first order reaction** is time^{-1} i.e. sec^{-1} , minutes^{-1} , hours^{-1}

❖ HALF LIFE

- $A_t = A_0/2$
- As we know rate equation for **first order reaction** is

$$kt = 2.303 \log \left[\frac{A_0}{A_t} \right]$$

- By putting value of **A_t** into **above equation**, we get

$$kt_{1/2} = 2.303 \log \left[\frac{A_0}{A_t} \right]$$

$$kt_{1/2} = 2.303 \log 2$$

$$t_{1/2} = \frac{0.693}{k}$$

- This equation shows that in first order reaction the half life is independent of the initial concentration

❖ SHELE LIFE

- $A_t = 0.9 A_0$
- By putting these values in we get

$$t_{90} = \frac{2.303}{k} \log \frac{A_0}{0.9A_0}$$

$$t_{90} = \frac{2.303}{k} \log \frac{10}{9}$$

$$t_{90} = \frac{0.105}{k}$$

➤ SECOND ORDER REACTION

- **Second order reaction** is defined as a reaction in which the rate depends on the **concentration terms** of **two reactants** each raised to the power one.
- The **following reaction** is considered



- The rate equation can be **written as**

$$-\frac{dA}{dt} = -\frac{dB}{dt} = k_2 [A]^1 [B]^1$$

- Where **[A]** and **[B]** are the **concentration of A and B**, respectively, and **K₂** is the **specific rate constant** for second order.
- In other words, the **rate of reaction** is **first order** with respect to B.
- So the overall order of this **reaction is second order**.

✓ **Derivation**

- As per the definition, the **rate equation** for second order in

$$-\frac{dA}{dt} = -\frac{dB}{dt} = k_2[A][B] \dots\dots 1$$

- let **a and b** be the initial concentrations of **A and B**, respectively, and **x** be the concentration of each species reacting in time **t**, substituting these terms in equation gives

$$\frac{dX}{dt} = k_2 (a - x) (b - x) \dots\dots\dots 2$$

- Now consider a case where **a = b** (both A and B have the same concentration).
- Then the above equation changes to equation

$$\frac{dX}{dt} = k_2(a-x)^2 \dots\dots\dots 3$$

- Integration equation 3 employing the conditions **x = 0** at **t = 0** and **x = x** at **t = t** gives

$$\left[\frac{1}{-1(a-x)} \right]_0^x - 1 = k_2 [t]_0^t$$

$$\frac{1}{(a-x)} - \frac{1}{(a-0)} = k_2 (t-0)$$

$$\frac{a-a+x}{a(a-x)} = k_2 t$$

$$\frac{x}{a(a-x)} = k_2 t$$

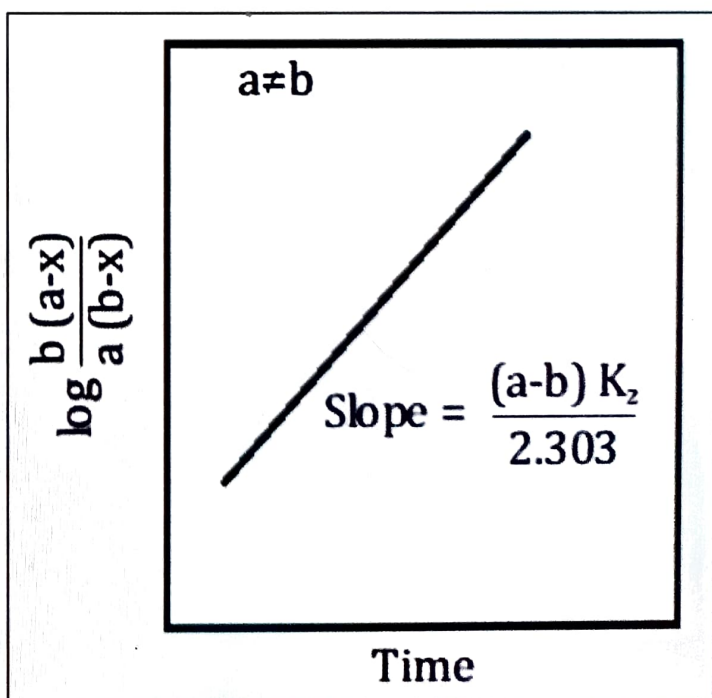
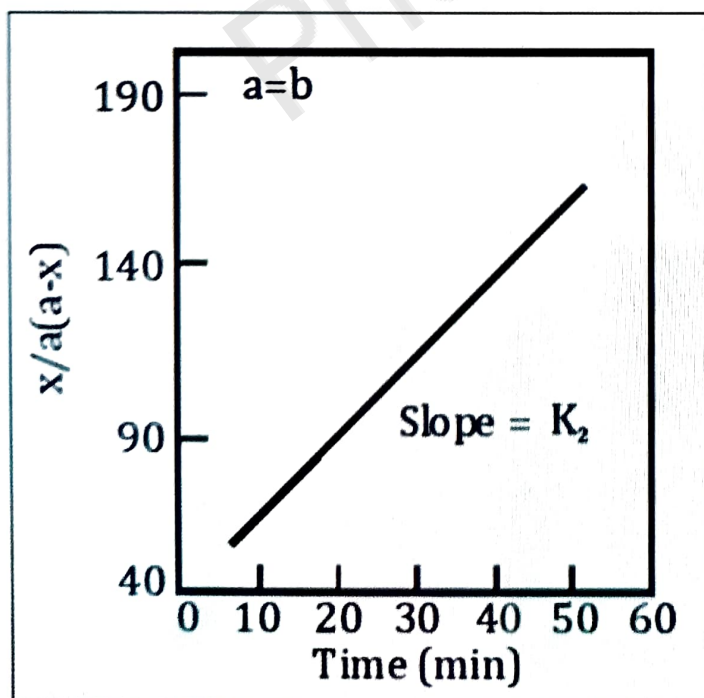
Or

$$k_2 = \frac{1}{at} \cdot \frac{x}{(a-x)}$$

- Equation is the integral equation for second order reaction, where $a = b$.
- If $x/a (a-x)$ is plotted against time, t (on x axis), a straight line with a positive slope is obtained.
- Intercept will **not be zero**
- This graph permits the **estimation of k_2** .
- Since a is defined as the **initial concentration** of the reactant which is normally a constant, a plot of $x/(a - x)$ vs. time also gives a straight line with a **positive slope**.
- The slope is equal to k_2/a .
- The units for k_2 are **concentration time**.
- When the **concentration of reactants** is expressed as **moles/liter**, then k_2 has **units liter/mol. time (min)**.
- When $a \neq b$ the integral equation is

$$K_2 = \frac{2.303}{t(a-b)} \log \frac{b(a-x)}{a(b-x)}$$

- When $\log [\{b(a-x)\} / \{a(b-x)\}]$ is plotted against t , a straight line with a positive slope can be obtained.
- The slope is equal to $k_2 \frac{(a-b)}{2.303}$



❖ HALE LIFE

- It is the **time required** to reduce the concentration of the **reactant to half** of its initial concentration.
- As per the definition

$$(a - x) = a/2 ; t = t_{1/2} ; x = a/2$$

$$K_2 = \frac{1}{at} \cdot \frac{x}{(a-x)} = \frac{1}{at_{1/2}} \cdot \frac{a/2}{a/2}$$

$$K_2 = \frac{1}{at_{1/2}}$$

$$K_2 = \frac{1}{ak_2}$$

❖ SHELF LIFE

- It is the **time required** for the **concentration of the reactant** to reduce to 90 % of its **initial concentration**.
- The calculating shelf life, equation can be used , when **a = b**

$$t_{90\%} = \frac{0.11}{ak_2}$$

DETERMINATION OF ORDER

➤ GRAPHIC METHOD

- In this method data is collected by **conducting experiment** and **graph is plotted**.
- The plot of data in form of graph is used to **determine order of reaction**.
- A straight line between **concentration against** time indicates **zero order reaction** while a straight line between log concentration against time shows **first order reaction**.
- If relation between **1/concentration against** time is linear, then reaction is considered to be **second order**.

❖ SUBSTITUTION METHOD

- In this method **data is collected** by **conducting experiment**.
- The data is substituted in the **integral equations** of **zero, first and second order reaction** to get k values.
- The equation which gives a **fairly constant** value of k indicates order of reaction.

ORDER OF REACTION	RATE EQUATION
Zero	$k_0 = \frac{A_0 - A_1}{t}$
First	$k = \frac{2.303}{t} \log \left[\frac{A_0}{A_1} \right]$
Second	$K = \frac{1}{at} \cdot \frac{x}{(a-x)}$

❖ HALF LIFE METHODS

- By **calculating value** of k by above **methods**, $t_{1/2}$ value can be estimated for each time period in **kinetic study**.

ORDER OF REACTION	$t_{1/2}$
Zero	$t_{1/2} = A_0/2k$
First	$t_{1/2} = 0.693/k$
Second	$t_{1/2} = 1/ak$

- In case of **zero order reaction**, half life is directly proportional to **initial concentration** of reactants while in case of **first order reactions**, half life is independent on **initial concentration** of reactants.
- For **second order**, half life is **inversely proportional** to initial concentration of reactants. But in general

$$t_{1/2} \propto \frac{1}{a^{n-1}}$$

- Where n is the **order of reaction**
- When **two reactions** are conducted with different **initial concentration**, **a₁** and **a₂**, respectively, then

$$t_{1/2} (1) \propto 1/a_1^{n-1}$$

$$t_{1/2} (2) \propto 1/a_2^{n-1}$$

- Divide both equations we get

$$\frac{t_{1/2} (1)}{t_{1/2} (2)} = \frac{1/a_1^{n-1}}{1/a_2^{n-1}}$$

- On applying log and by simplified the equation, we get

$$n = \frac{\log t_{1/2} (1) / t_{1/2} (2)}{\log(a_2/a_1)} + 1$$

- By **plotting a graph** between 'a' vs 't' for two different **initial concentrations**.
- The **half life** can be calculated from the **graph** by taking reading of $\frac{1}{2} a_1$ and a_2
- By substituting the value of **half life** and **initial concentration** (a_1 and a_2) in above equation, we can determine the **order of reaction**.

DRUG STABILITY

- **Drug stability** is the ability of a **pharmaceutical product** to retain its chemical, physical, microbiological and biopharmaceutical properties within the specified limits throughout the **shelf life**.

➤ PHYSICAL DEGRADATION OF DRUG

❖ LOSS OF VOLATILE COMPONENTS

- **Volatile components** such as alcohol, ether, iodine, volatile oils, camphor, menthol etc. Escape from the **formulation**.
- E.G. Nitroglycerine from drugs evaporates.
- Preventive measures: keeping the product in well **closed container** and storing in a **cool place**.

❖ LOSS OF WATER

- Loss of **water from o/w emulsions** thus its stability changes.
- Water evaporates causing the **crystalline growth**.
- This will result into **increase in potency** and **decrease in weight**.
- This tendency depends on **temperature and humidity** of surrounding environment.

❖ ABSORPTION OF H₂O

- **Hygroscopic drugs absorb** the water from **external atmosphere** causing the **physical degradation**.
- Depends on **temperature and humidity** of surrounding material.
- E.g. glycerine suppositories may become opaque

❖ CRYSTAL GROWTH

- In solutions after **super saturation crystal growth** occurs.
- Reason may be the **fall in temperature** and a **consequent decrease** in solubility of solute.
- E.g. injection of **calcium gluconate**.
- In **suspension crystals** settle down and caking occurs and suspension becomes unstable.

❖ POLYMORPHIC CHANGES

- In **polymorphic changes** crystal forms are changed.
- A **stable crystal** form loosens.
- This may **cause alteration** in solubility and **possibly crystalline growth** in aqueous suspensions.

❖ COLOUR CHANGES

- **Colour change** are of two types
 1. **Loss of colour**
 2. **Development of colour**
- **Loss of colour** is due to **pH change** and presence of reducing agent.
- Development of colour is due to **exposure to light**.

➤ CHEMICAL DEGRADATION

❖ TEMPERATURE

- **High temperature** accelerate oxidation, reduction and hydrolysis reaction which lead to drug degradation.
- With **every 10°C** rise in temperature, the rate of reaction also rises two or three times.
- The effect of temperature on **rate of reaction** is explained by **Arrhenius equation**.
- Svante Arrhenius developed a **mathematical relationship** between **k** and **Ea**

$$K = Ae^{-E_a/RT}$$

✓ **Where**

- K is **specific rate constant**
- A is frequency factor or **Arrhenius factor**
- Ea is **activation energy**
- T is **kelvin temperature**
- R is universal **gas constant**

❖ SOLVENT

- The **nature of the solvent** can also affect the **rate of decomposition** of drugs.
- The relation between **reaction rate constant** and **solubility of reactant** and products is given by

$$\text{Log } k = \text{log } k_0 + \frac{v}{2.303RT} (\Delta S_a - \Delta S_b - \Delta S^*)$$

✓ Where

- **K** = observed reaction rate constant
- **K₀** = rate constant in infinitely dilute solution
- **V** = molar volume of solute
- **ΔS_a, ΔS_b and ΔS*** = difference in solubility parameter of solvent and reactant 'a' reactant 'b' and activated complex respectively.

❖ IONIC STRENGTH

- The effect of **ionic strength** on **rate of decomposition** of drug is explained by the following equation:

$$\text{log } k = \text{log } k_0 + 1.02 Z_A Z_B \sqrt{\mu}$$

✓ Where

- **Z_A and Z_B** are the charges on reactant **A and B** respectively.
- **μ** is the **ionic strength**
- **K** is rate **constant of degradation**
- **K₀** is rate constant at infinite dilution in which $\mu = 0$

❖ DIELECTRIC CONSTANT

- The **dielectric constant** is used to **measure polarity** of the solvent.
- **Dielectric constant** shows significant effect on the **rate of reaction**.
- The effect of the **dielectric constant** on the rate constant of an ionic reaction, extrapolated to infinite dilution where the **ionic strength** effect is zero is determined by the following equation

$$\text{In } k = \text{In } k_\infty - \frac{Nz_A z_B e^2}{RT \epsilon^2}$$

✓ Where

- $k\epsilon = \infty$ is the **rate constant** in a medium of infinite dielectric constant
- **K** is observed **rate constant** in medium of dielectric constant ϵ
- **N** is **Avogadro's number**
- **ZA and ZB** are the charges on the two ions, e is the unit of electric charge, r^* is the distance between ions in the activated complex
- ϵ is **dielectric constant** of the solution.

❖ CATALYSIS

- The **rate of a reaction** is also influenced by the **presence of a catalyst**.
- A catalyst is a substance that either **increase or decrease** the rate of a reaction but itself remain **unchanged chemically**.
- The catalyst only makes the **reaction faster**, it does not affect the yield of product. A **catalyst** that reduces the rate of reaction is called **Negative catalyst**.

✓ Specific acid base catalysis

- The **number of drugs** decomposed on the addition of **acids or bases**.
- When the **rate law** for an **accelerated decomposition** reaction contains a term involving the concentration of the **hydrogen ion** or the concentration of the **hydroxyl ion**, the reaction is called **specific acid base catalysis**.

✓ General acid base catalysis

- Buffers are used to **maintain pH** of the solution.
- Buffer salts (i.e acetates, phosphates, borates etc shows catalytic effects on **drug degradation** rate in solution.
- The reaction is said to be **general acid catalysis** if catalytic component is **acidic while reaction** is said to be general base catalysis if **catalytic component is basic**.

STABILIZATION OF MEDICINAL AGENTS AGAINST COMMON REACTIONS LIKE HYDROLYSIS AND OXIDATION

➤ HYDROLYSIS

- The principles that generally **govern hydrolysis reactions** may be listed as follows
- Drugs with **ester and amide groups** react with one molecule of water and **undergo hydrolysis**. Ester groups break faster than amide groups.
- Drugs are either **weak acids or bases**. Therefore, these may be available as **ionic forms** or neutral molecules. **Hydrolysis reaction** between **ionic species proceeds** faster than with neutral molecules
- **Hydrolysis reactions** are catalyzed by **H⁺ and (OH)⁻** ions. Hydroxyl ions catalyze hydrolysis by about **100 to 1000 times** more actively than hydrogen ions.
- These **principles** help in **rationalizing** the design of formulations from stability point of view.
- A **few drugs** which decompose by hydrolytic pathway are given below :

Esters	Amides
Aspirin	Chloramphenicol
Procaine	Ampicillin
Atropine	Cephalosporins, barbituric acid

➤ OXIDATION

- **Oxidation involves** the **removal of electrons** from a molecule.
- The reaction between the **compounds** and **molecular oxygen** is called **auto-oxidation**.
- The **general principles** that govern an **oxidation reaction** may be listed as follows
- The presence of **atmospheric oxygen** (also air) promotes the rate of oxidation.

- Since **oxidation frequently** involves **free radicals**, **chain reactions** occur.
- The **presence of trace metals** also accelerate the **rate of oxidation**.
- **Organic peroxides** promote the **chain initiation** and **propagate** the oxidation reaction.
- Drugs are either **weak acids or bases**. Therefore these may be available as **ionic forms** or neutral molecules. Oxidation reaction between **ionic species proceeds** faster than with **neutral molecules**.
- **Oxidation reactions** are catalyzed by **H⁺ and OH⁻ ions**. Hydroxyl ions **catalyze oxidation** faster than hydrogen ions. Alkaline solutions are known to react with **atmospheric oxygen** and form oxides.
- Drugs which **decompose by oxidation pathways** are given below.

Arachis oil	vitamin A
Ethyl Oleate	riboflavin
Clove oil	vitamin B12
Cinnamon oil	ascorbic acid
Promethazine	morphine
Epinephrine	prednisolone

ACCELERATED STABILITY TESTING IN EXPIRATION DATING OF PHARMACEUTICAL DOSAGE FORMS

➤ ACCELERATED STABILITY TESTING

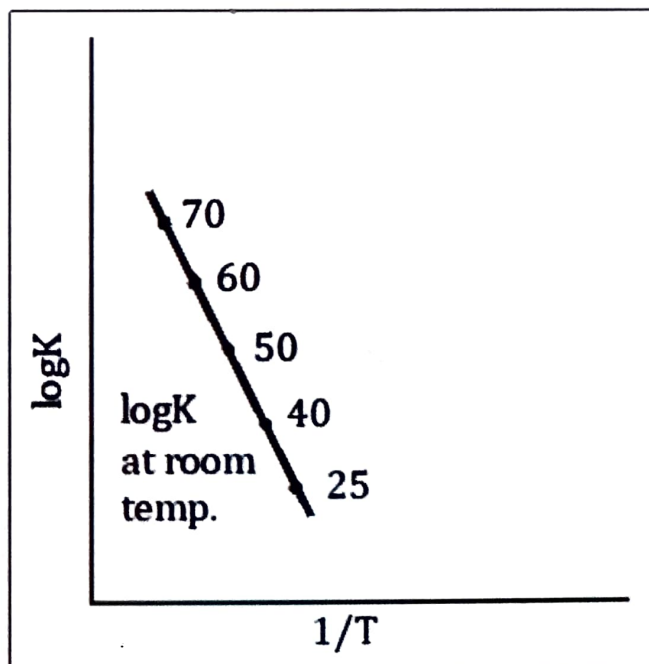
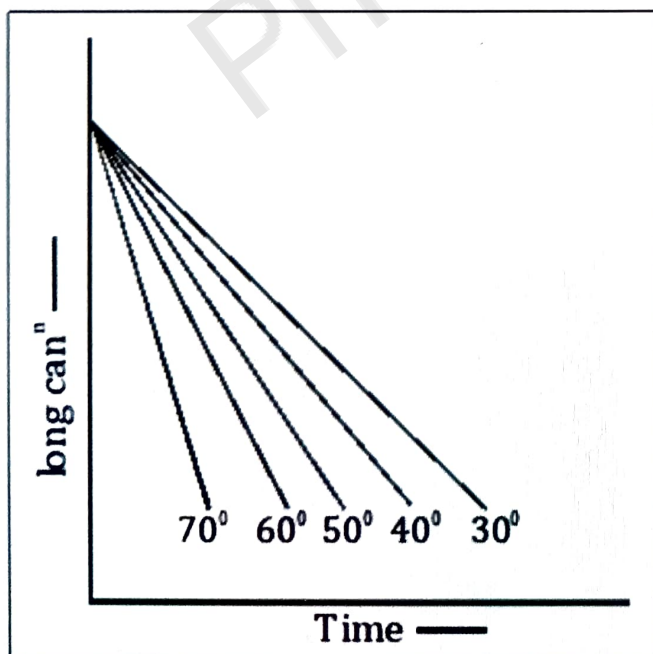
- Stability is defined as the **time during** which the drug product retains the **same properties** existing at the **time of manufacture**.
- **Accelerated stability** test is designed to **test stability** and **set self life as formulations** under normal as recommended **storage condition**.
- The study is carried out **under accelerated** condition at **temperature moisture and light**.
- The product which are to be **stored 25°C and 45% Rh** should be **stored at 40°C and 60% Rh**
- Similarly test is carried out for product to be **stored cool and cold temperature**.

❖ COMMON HIGH STRESS CONDITION ARE

- **Temperature** :- **Increase** in temperature **increase degradation**.
- **Humidity** :- **High humidity** results in **hydrolysis**
- **Light** :- **Artificial light** can be used accelerate the **effect of sun light**.

❖ SELF LIFE

- It is defined as the **time required** for the concentration of the reactant to **reduce 90%** of its **original/initial concentration**.
- The various steps for self life are as follows
- Each portion is stored at **different temperature** such as **40°C , 50 °C, 60°C, 70°C**.
- Samples from **each portion** are **withdrawal** at various interval of time.
- The order of reaction is determine by **plotting concentration** verses time graph.
- The slope of line give the rate **constant 'k'** for **degradation at each temperature**.



- From **Arrhenious equations**, the **rate constant 'k'** for degradation at room **temperature (25°C)** is determined

$$K = Ae^{-E_a/RT}$$

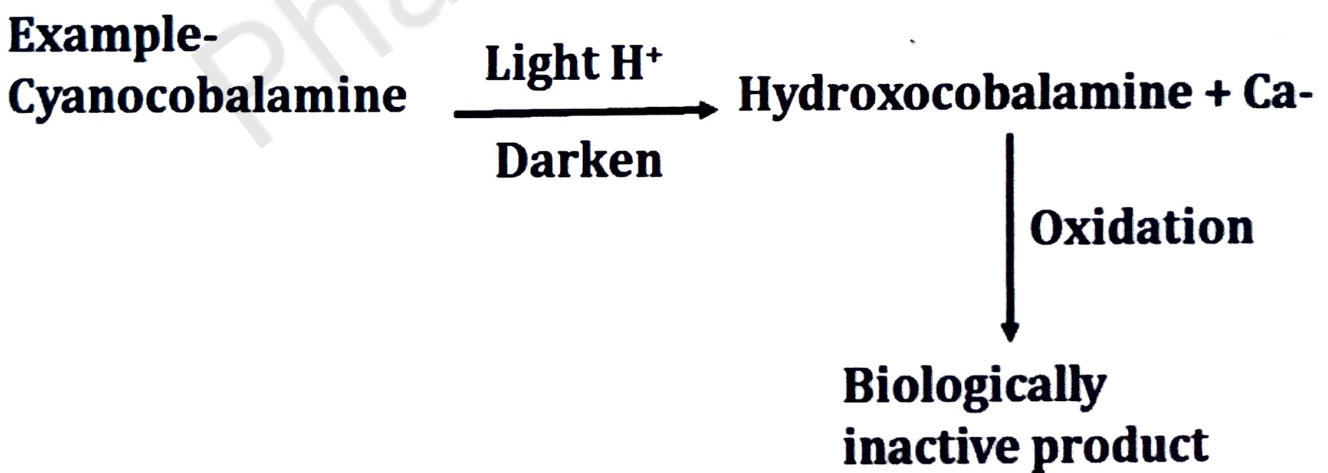
- The values of k at **25°C** is **substituted** in appropriate rate equation and estimate for **self life** of the product is obtained.

$$k = \frac{2.303}{\alpha} \log \left(\frac{c.}{c} \right)^{1/T}$$

$$k = \frac{At - A_0}{\alpha}$$

➤ **PHOTOLYTIC DEGRADATION**

- Many **pharmaceutical compounds** including ascorbic acid, cyanocobalamine, riboflavin, folic acid, hydrocortisone, prednisolone etc. undergo degradation when it **exposure to light**.
- Exposure to light.
- Exposure to light may **produce oxidation** and **reduction, ring arrangement, malification and polymerization**.



- Photochemical reaction** may be accompanied by **thermal reaction**.
- The thermal reaction once induced by light may continue after the **light source** has been withdrawn.

❖ PREVENTION

- It can be reduced by **using amber coloured glass container.**
- By **using black plastic** it can also be reduced.
- By **storing product** in dark place or by **packing in cartoons** also act as varrier to light.
- **Coating of tablet** with polymer film containing **ultraviolet absorbes** also protect from light.
- **Ordinary containers** can be wrapped with black paper also provide protection against light.